

# Certificate of Manufacture

Model: Natacher bounce house

Serial Number: 0320 2360

Manufactured in China By: **Leisure Activities Co., LTD.**

## China Factory

Dawangjia Aishan Industrial Park,  
Yanghe Town, Jiaozhou, Qingdao,  
Shandong, China 266321  
Phone: (86) 532-8691-1968  
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## North American:

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2399 26th Ave N, St Petersburg, FL 33713 USA  
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www.leisureactivitiesusa.com  
info@leisureactcn.com

Date of Manufacture: 07/05/2022

The Vinyl and netting material used in the construction of this product is of the highest quality, conforms to the following standards:

ASTM-6413-99  
ASTM-F24  
ASTM-F2374-18  
ASTM-F963-17  
ASTM-1159(NFPA701)(Large and Small Scale)  
ASTM-1193  
FTMS 191A METHOD 5903  
CAN/CSA-Z267-00  
Australian-AS3533.4.1  
BS EN 14960  
Lead free

Authorized Signature: \_\_\_\_\_

Title: General Manager

Date: 07/06/2022



We make **FUN** easy!®





# Quality Assurance Check List

## 质检单

China Factory  
North of ZhuHuang Road, Songjia,  
Yanghe Town, Jiaozhou, Qingdao,  
Shandong, China 266321  
Phone: (86) 532-8691-1968  
www.Leisureactcn.com  
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青岛合易基业塑胶有限公司  
青岛胶州 洋河镇  
邮编: 266321  
电话: 0532-86911968

Game Name: Nutcracker Bounce House

游戏名称

Model # \_\_\_\_\_

型号

S/N # 0322 23360

游戏编号

Pressure Test 11 cm

压力测试

### Topic

### 内容

### Comments

### 标注

☒ Tie Down/Ropes and Rings:  
地锚和空锚



Pass  
确认

☒ Quality of Stitching:  
缝纫质量



Pass  
确认

☒ Quality of Artwork:  
艺术画片质量



Pass  
确认

☒ Quality of Netting:  
游戏网质量



Pass  
确认

☒ Check pressure of Game:  
游戏压力测试

11cm

Yes

☒ Insure S/N & labels are placed:  
确保游戏编号及安全商标齐全



Pass  
确认

☒ Check all Cover Sheets  
in place:  
检查所有滑布安装妥当



Pass  
确认

☒ Confirm the order according to  
Scheduled Job#:  
根据生产计划表确认订单



Pass  
确认

☒ Confirm proper color scheme' &  
spec' to order placed:  
根据订单确认颜色



Pass  
确认

☒ Confirm all Accessories  
are with game:  
确保所有游戏配件齐全



Pass  
确认

☒ Check all zipper:  
检查所有拉链是否合格



Pass  
确认

☒ Check all glue strips:  
检查所有粘胶条子是否完成



Pass  
确认

☒ Check all glue spots:  
检查所有粘圆/加强位置是否完成



Pass  
确认

QA: Y.J

质检员

Warehouse Mgr: \_\_\_\_\_

车间经理

Prod date: 07/05/2022  
生产日期

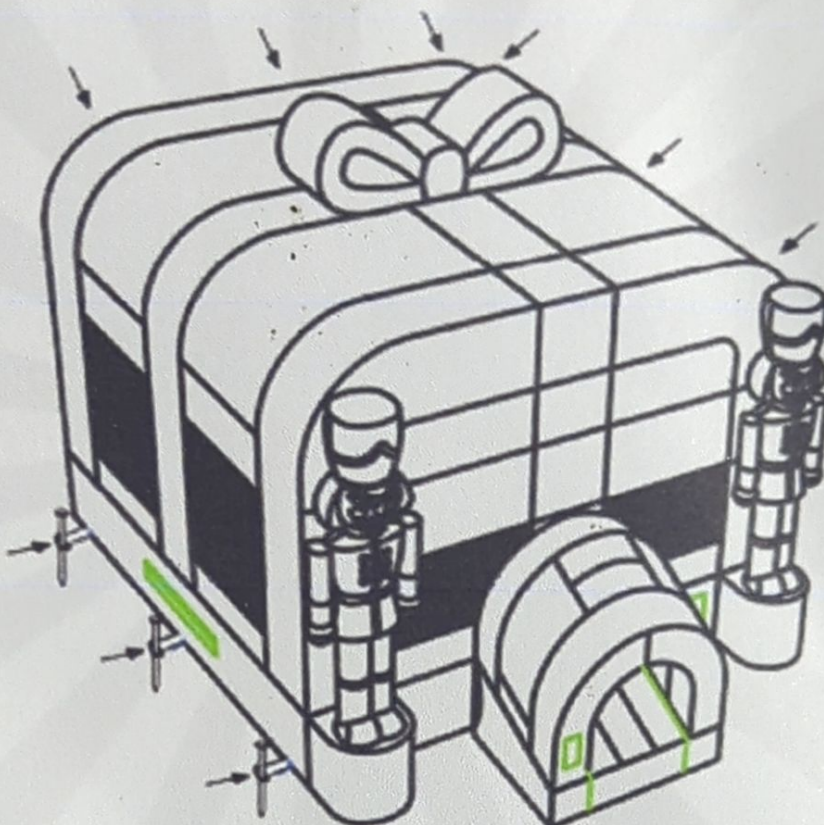
Insp Date: 07/06/2022  
质检日期



# Game Specifications: Nutcracker Bounce House

Inflated DIMS	17'L x 15'W x 14'H
Deflated DIMS.	51"L x 35"W x 31"H
Utility Safety Zone	20' Clearance
Unobstructed Zone	5' Clearance
Game Weight	292 lbs
Blower	1 - 1.0HP(min. 500CFM)
Wind Speed Operation	15 mph MAX
Tie Down Rings	9
Tie Down Ropes	N/A

<b>Player Requirements:</b>	
Max. Players	6
Max. Player Height	N/A
Min. Player Height	34"
Max. Player Weight	180lbs



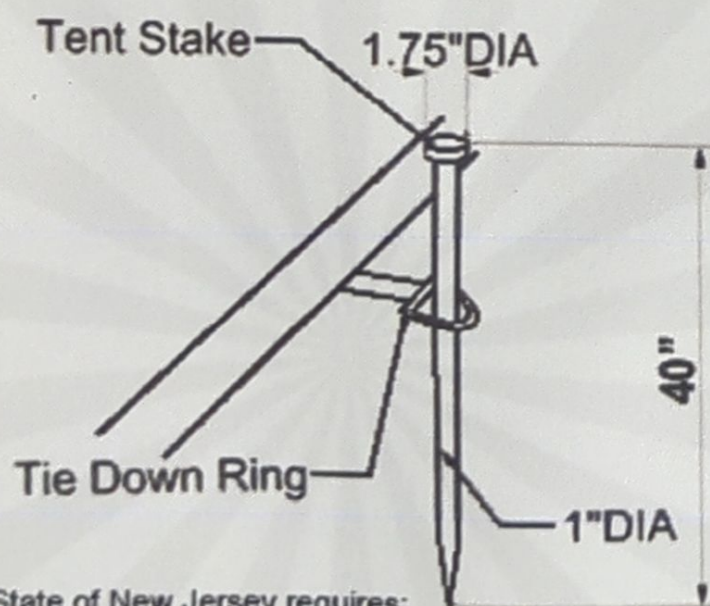
Do not use extension cords for outside use on blowers.

➔ (Indicates Anchor Point Locations)

## Anchoring Requirements: 9 Anchor Stakes

### Ground Anchoring

### Do Not:



The State of New Jersey requires:  
38" embedment depth for the stakes.

- \* Operate in winds exceeding 15 mph!
- \* Operate without an attendant present!
- \* Inflate Or Use This Inflatable Without First Securing To Ground . Use Stakes At All Tethering And Anchor Points.
- \* Pound Stakes Into Ground Without First Verifying Gas, Water, & Electrical Locations With Local Utility Companies.
- \* Operate in damp or wet environments!
- \* Allow people or riders on the inflatable rides if they consumed alcohol or illicit drugs!
- \* Ride or play on the inflatables if you are under medication that would impair your judgement!
- \* Run to enter the inflatable rides. Starting line is 36 inches from the entry of the inflatable rides. Enter inflatable rides from a standing position only!
- \* Use Silly String On Unit.



**Note:** Stakes are intended to keep inflatable from shifting during normal operation. They are not intended to anchor inflatable during high winds. DO NOT operate inflatable in winds above 15mph. If winds exceed 15mph during operation, evacuate and deflate immediately.





# The Nutcracker Bounce House Play Instruction

The Nutcracker Bounce House is used as a soccer ball game:

1. For normal operating, there shall be an operator at the entrance controlling access to the ride and assisting patrons off.
2. Riders are to enter the unit by climbing the front entrance ramp and enter under the entrance/exit door. Once inside, the riders can bounce around on the mattress. Make sure all riders follow the safety rules while inside the bouncer, do not overload the bouncer, only the designated number of riders are allowed in the bouncer at one time.
3. Do not allow anyone to jump on the entrance step.
4. Do not climbing of the walls or nettings.
5. Do not allow a new set of customers to enter the ride until the previous group has exited. Use common sense to keep the ride operating as a safe environment for the customers.
6. The following evacuation instructions should be followed in case of power failure:
  - 6.1 Stop patrons from entering the ride, including parents
  - 6.2 Riders in the bounce area shall be told to leave through the entrance in an orderly manner. There is no need to rush, there is plenty of time and rushing may intimidate smaller and more timid riders.
  - 6.3 It takes close to two minutes before the ride starts to sag noticeably, and evacuation of this device should take no more than 30-45 seconds.
  - 6.4 Do not allow anyone to enter the device until it is properly re-inflated and the power supply is stabilized

## Important Information:

1. Waiting riders should stand at least 3ft (1m) from the entrance of the ride.
2. Running to enter the ride is not permitted.
3. Enter the ride head first is only allowed from a standing position
4. One rider per ride entry location is allowed to enter the ride at a time.
5. Do not allow the riders to stand up and run off the ride.
6. Do not allow somersaults or back flips anywhere on the ride.
7. Do not wear shoes on the ride. Remove any hard or sharp objects such as pens, buckles, jewelry, hair clips, etc. Glasses are best removed also.
8. No gum or wearing face paint allowed.
9. Do not allow riders to deliberately collide with one another.
10. At least one adult operator shall be on duty at all times the unit is being used
11. Please refer to the safety label on the ride for the minimum Height and Max weight requirements.
12. Make sure there always be same age group or height group play the ride at one time, mix up group is dangerous.
13. If the ride becomes wet, dry the wet area before continuing use.
14. If the power fails, assist the riders off the ride immediately and do not allow them to re-enter until power is restored and the ride is fully inflated again.

**IMPORTANT NOTE:** If the fan is restarted following power failure, or accidental switching off, be sure to verify that the fan is running correctly. If the flapper valve does not close properly, or is missing, the deflation of the ride may cause the fan to spin in the opposite direction when restarted. If this happens, the blower will not inflate the ride properly.





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# Game Information & Safety Rules

Please exercise good common sense while playing on this product.

Game Name: Nutcracker Bounce House

Date of Manufacture: Jul - 5 - 2022

Serial Number: 0322823360

Blowers Required: 1-10HP

CFM Required: 500

Required number of operators: 1



MAXIMUM  
NUMBER  
OF PLAYERS

MINIMUM  
HEIGHT

MAXIMUM  
HEIGHT

MAXIMUM  
WEIGHT PER  
PLAYER

6

34"

71"

180lbs



NO  
SHARP OBJECTS



NO  
GLASSES



NO  
SHOES



NO  
JEWELRY



NO  
FLIPPING



NO  
ROUGH PLAY



NO  
PREGNANT WOMEN



NO  
MEDICAL  
CONDITIONS  
THAT WOULD  
PREVENT PLAY

## Compliance Statement

The Vinyl and netting material used in the construction of this product is of the highest quality, conforms to the following standards:

ASTM-6413-99	ASTM-1193
ASTM-F24	FTMS 197A METHOD 5503
ASTM-F2374-18	CANCSA-Z867-00
ASTM-F963-17	Australian-ASSSS3 4.1
ASTM-1159(NFPA701)	BS EN 14960
(Large and Small Scale)	Lead free

- Do Not**  
Operate in winds exceeding 15 mph!
- Do Not**  
Operate without an attendant present!
- Do Not**  
Inflate Or Use This Inflatable Without First Securing To Ground . Use Stakes At All Tethering And Anchor Points.
- Do Not**  
Pound Stakes Into Ground Without First Verifying Gas, Water, & Electrical Locations With Local Utility Companies.
- Do Not**  
Operate in damp or wet environments!
- Do Not**  
Allow people or riders on the inflatable rides if they consumed alcohol or illicit drugs!
- Do Not**

**Trained Operator must be present at all times!**  
**Whether operated indoors or outdoors, this unit must be tethered at all times.**









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532-8691-1968

# Game Information & Safety Rules

Please exercise good common sense while playing on this product.

Game Name: Nutcracker Bounce House

Date of Manufacture: 1st - 5 - 2022

Serial Number: 0322023360

Blowers Required: 1-10HP

CFM Required: 500

Required number of operators: 1



MAXIMUM  
NUMBER  
OF PLAYERS

MINIMUM  
HEIGHT

MAXIMUM  
HEIGHT

MAXIMUM  
WEIGHT PER  
PLAYER

6

24"

71"

180 lbs

Leisure Activities products are protected as follows:

U.S. Patent 6,875,119	Canadian Patent 2,425,239	U.S. TRADE MARK-4,520,690
U.S. Patent 5,772,535	Canadian Patent 2,158,312	U.S. TRADE MARK-4,908,541
U.S. Patent 5,603,185	Canadian Patent 2,120,387	U.S. TRADE MARK-4,996,347
U.S. Patent 5,471,797		U.S. TRADE MARK-867,387/48
		U.S. TRADE MARK-5,298,244

## WARNING:

INFLATABLE DEVICES REQUIRE CONSTANT SUPERVISION AND INSTRUCTION BY PARENTS AND/OR AN ATTENDANT.  
FAILURE TO PROPERLY SUPERVISE COULD RESULT IN A SERIOUS INJURY.  
READ AND UNDERSTAND ALL SAFETY RULES PRIOR TO ALLOWING PLAY.



**!!! SHOCK HAZARD !!!**  
DO NOT Operate This Equipment On Damp  
Surfaces Or During Inclement Weather.

**Compliance Statement**  
The Vinyl and netting material used in the construction of this product is of the highest quality, conforms to the following standards:

ASTM-6413-99	ASTM-1193
ASTM-F24	FTMS 191A METHOD 5903
ASTM-F2374-18	CAN/CSA-Z267-00
ASTM-F963-17	Australian-AS3553.4.1
ASTM-1159(NFPA701)	BS EN 14960
(Large and Small Scale)	Lead free

NO  
FLIPPING

NO  
ROUGH PLAY

NO  
PREGNANT WOMEN

NO  
MEDICAL  
CONDITIONS  
THAT WOULD  
PREVENT PLAY

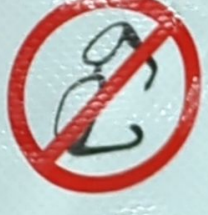


NO  
SHARP OBJECTS

NO  
GLASSES

NO  
SHOES

NO  
JEWELRY



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